



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW7839-2G
Job Sheet 176306



Part No: RBW7839-2G

Job Qty: 1 ea

2 DAS
21
9-99

Part Name: IGB & Tail Rotor Gear Box Oil Draining Hose



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW7839-2G Rev 5 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/23/18	0.00	0.00	Start Up Small Fab-4		M.L.
100	Small Fab	1 pcs		4/23/18	0.00	0.17	Small Fab-9		M.L. JAS
110	QC	1 pcs		4/23/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		4/23/18	0.00	0.00	Packaging3-2		8-6-23 8-89
140	QC21-FG	1 Ea		4/23/18	0.00	0.00	QC21		GA100

Part Op 100 - 1-Assemble, pick, bag and tag
Descriptions: 130 - Identify and Stock

DAS
21
9-99

JUN 2 6 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW7839-2G-1	Quill 99	1 Ea (1 ea)	90-Start up Operation	3057796
2044T47	Tube Ø1.09	.3000 ft (.3 ea)	90-Start up Operation	3016496
2044T67	Cap Ø1.09	2 Ea (2 ea)	90-Start up Operation	3053252
51495K116	COUPLING 1/2" NCKL PLTD BRASS PUSH TO CONNECT TUBE FITTING COUPLING 44	1 Ea (1 ea)	90-Start up Operation	3053241
9263K174	Rnd 10Mm Od X 2Mm Oring 46	1 Ea (1 ea)	90-Start up Operation	3047592
K010-0608	Hose Ø1/2 OD x Ø3/8 ID x 12-1/2ft	6 ft (6 ea)	90-Start up Operation	3055179
PAD210	Foam Ø1 X 1	.0800 sf (.08 ea)	90-Start up Operation	3021250

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	2044T47	0	30	0
	2044T67	2	104	0
	51495K116	1	48	0
	9263K174	1	19	0
	K010-0608	6	388	0
	PAD210	0	14	0
	RBW7839-2G-1	1	2	0

'PROCESS

☐	Engineering
☐	Quality
☐	Other
☐	Water Jet
☐	g. Coord.
☐	Tagging
☐	plier

MRB (Q51042) Approval

Completed By

Hand / Supervisor

Director

Revision 5
Inspector:
Exp Date:
Instructions:

Serial No/Batch: 5083027
Job No: 176306
Part: RBW7839 - 2G

Container No: 5083027
DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hanoverbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/21/18

☐	Part Incorrect
☐	Part Lost/Missing
☐	Part Moved
☐	Drawing
☐	Finish
☐	Misread
☐	Turning Sequence

Work Order: _____		Part No. _____		NCR No. _____	
DISPOSITION		Description Work Order Deviation			
☐	Rework	Date : _____			
☐	Scrap	Step #: _____			
☐	Use-as-is	Suspected Unappi			

☐	Pressure/Forced
☐	Bending
☐	Centre Not Concentric
☐	Cracks
☐	Crimp/Kink/Ripple/Wave
☐	Cuffs
☐	Crushing
☐	Heat Treat
☐	Cut Too Short
☐	Countersink
☐	Contamination
☐	Inspection Incomplete/L
☐	Broken/Damage/Defec
☐	BOM/Route
☐	Set-up
☐	Temperature/Cui
☐	Drill Holes
☐	Instructions Incomplete/Unclea
☐	Fit/Function
☐	Misaligned/off center

☐	No Re-verification
☐	Operator
☐	Offset/Setup
☐	Supplier
☐	Training
☐	Use for Testing
☐	Poor Information
☐	Rushing
☐	Product Improvement
☐	Process Improvement
☐	Manufacturing Process
☐	Past Due

☐	Environment
☐	Design
☐	Doc/Data
☐	Equip/Tooling
☐	Handling/Pre
☐	Material
☐	Internal Transport
☐	Tribal Knowledge
☐	LOA
☐	Substation
☐	Past Expiry Date
☐	Misidentified

OTHER :

Part Specifications

Specifications could not be found.

Plex 4/20/18 9:07 AM Dart.lajeunesse.marie